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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No	: 0024006	Department Code:	
Project Name	: pB67-43001-227 X	Burden Flags	: NNNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-227	Invoice Number	:
Description	: <i>bushing</i>	Invoice Amount	: 0.00
Manufactured : No		Order Entry No	:
Amount Req'd	: <i>\$2</i>	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-09-05	Actual Margin	: 0.000%
Est Finish Date	:		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

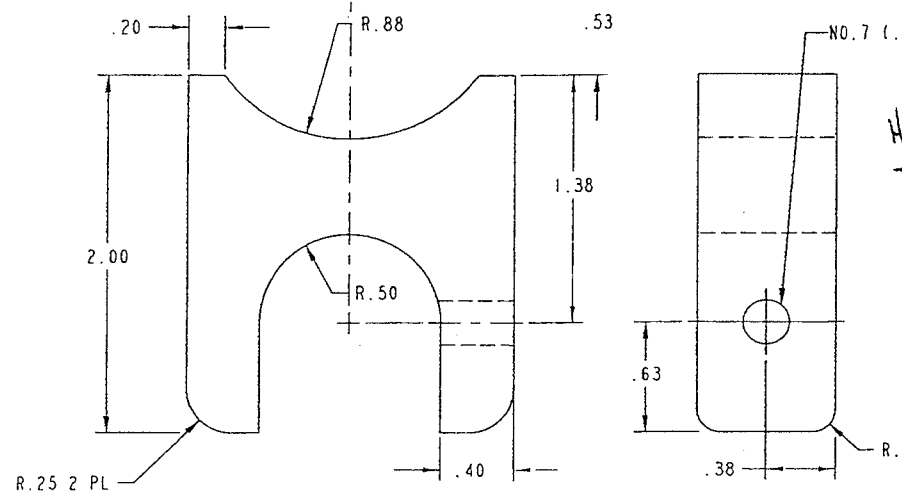
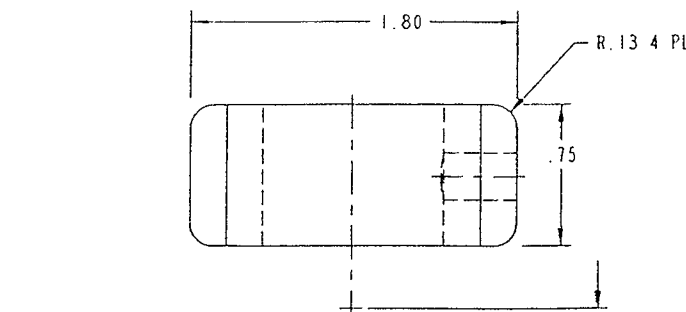
	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

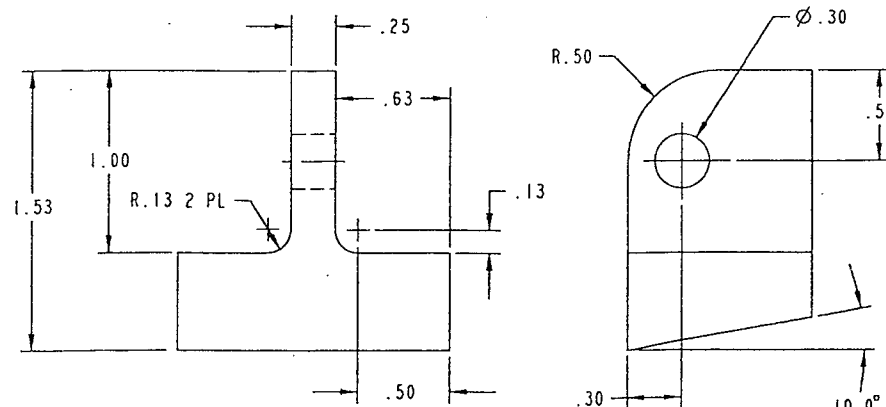
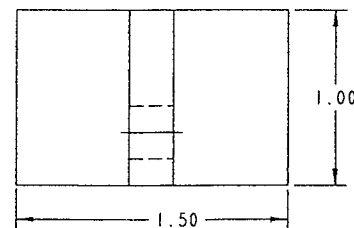
DART AEROSPACE LTD		Work Order: <i>24006</i>
Description: <i>Bushy</i>		Part Number: <i>B67-43001-227</i>
Dwg: <i>B67-43001 Rev B</i> <i>p.8</i>		Qty: <i>72</i>
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>U</i>	<i>05/07</i>	<i>72</i>
2	<i>MC</i>	<i>TURN AS per folio FAS68?</i> <i>Dwg B67-43001</i> <i>(351" 1.100")</i> <i>MAT 6061-T6 Ø.625 Round BAR</i> <i>(M6061T6 R.625) Batch. 17807</i>	<i>S.G</i>	<i>05/09/10</i>	<i>72</i>
3	<i>QC2</i>	<i>Inspect Parts as they come off the cnc machine.</i>	<i>S.G</i>	<i>05/09/11</i>	<i>72</i>
4	<i>QC8</i>	<i>Second check.</i>	<i>SA</i>	<i>05.09.11</i>	<i>72</i>
5	<i>MC</i>	<i>Deburr</i>	<i>S.G</i>	<i>05/09/11</i>	<i>72</i>
6	<i>AP</i>	<i>Chemical</i>			
6	<i>SI</i>	<i>Identify & Stock.</i>	<i>DC</i>	<i>05/09/13</i>	<i>72</i>
7	<i>AC</i>	<i>Cost/part 2.67</i> <i>2.67</i>	<i>SAC</i>	<i>05-09-14</i>	<i>72</i>
8	<i>DC</i>	<i>Close w/o.</i> <i>Level 21</i>	<i>G</i>	<i>05/09/14</i>	<i>72</i>

Rev	Date	Change	Revised By	Approved
				<i>[Signature]</i>

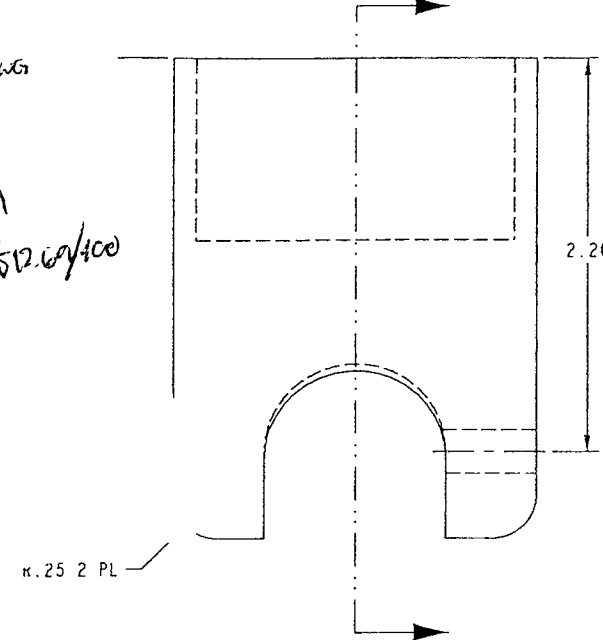
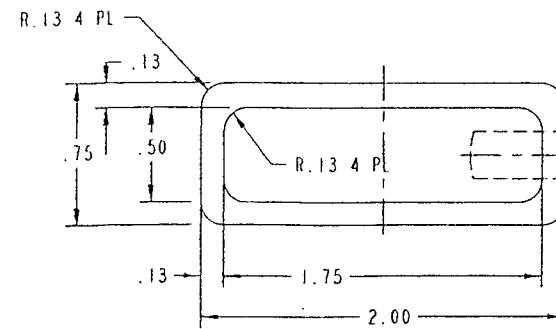


① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
REPLACED BY
D3440-5

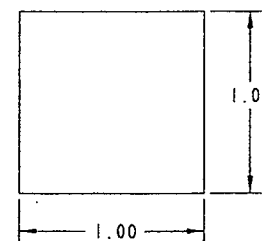


① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

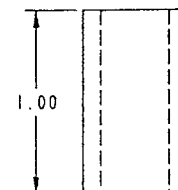
HIGH-PERFORMANCE THREAD FORMING
TYPE B SCREWS:
McMASTER-CARR P.2829
P/N: 93882AB27 @ \$12.60/100



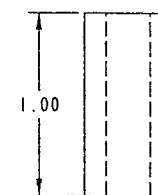
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
REPLACED BY
D3440-1



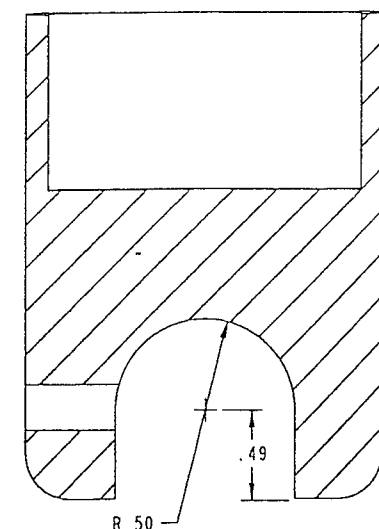
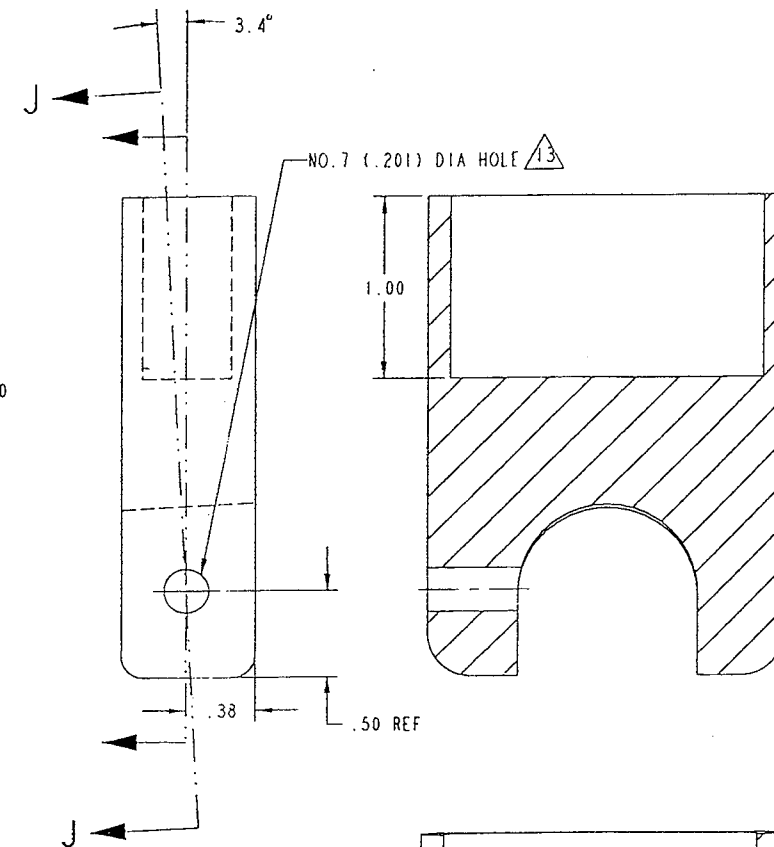
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WW-T-700/6
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



③ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
WW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000